Comfort Strap Kit

BM22703

JOHN DEERE

INSTALLATION INSTRUCTIONS

Comfort Strap Kit

M169250 12SEP12 (ENGLISH)

HPX, XUV550, XUV550 S4, XUV 625i, XUV 825i, XUV 855D and RSX850i Gator™ Utility Vehicles

John Deere Horicon Works
M169250 (12SEP12)
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A John Deere ILLUSTRUCTION ® Manual

M169250-19-12SEP12

Parts in Kit

Quantity	Description
2	Comfort Strap Assembly
2	Bolt, M10x20
4	Locknut, M10
2	Thread Cap

NOTE: Retain these installation instructions with the machine operator's manual.

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Parking Safely

1. Stop vehicle on a level surface, not on a slope.
2. Lock park brake.
3. Stop engine.
4. Remove key.
5. Before you leave the operator's seat, wait for engine and all moving parts to stop.
6. Disconnect the negative battery cable or remove the spark plug wire (for gasoline engines) before servicing the machine.

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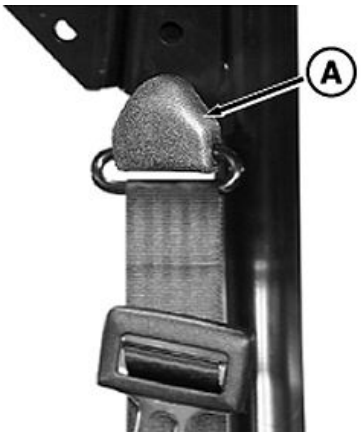
Install Kit

NOTE: Install both left and right side comfort straps.

1. Remove and retain plastic cover (A) from upper seat belt bracket.

A—Plastic Cover



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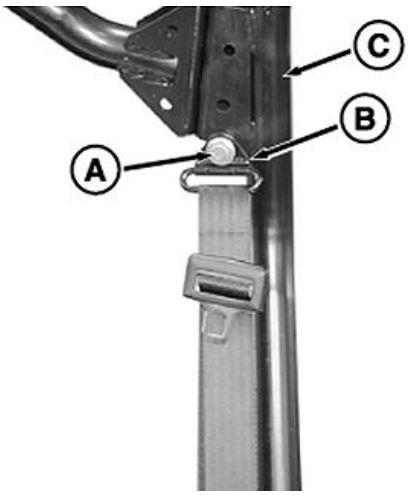
2. Remove locknut and bolt (A) securing upper seat belt bracket (B) to frame (C). Retain bolt.

A—Shoulder Bolt, M10
B—Seat Belt Bracket, Upper
C—OPS/ROPS Frame



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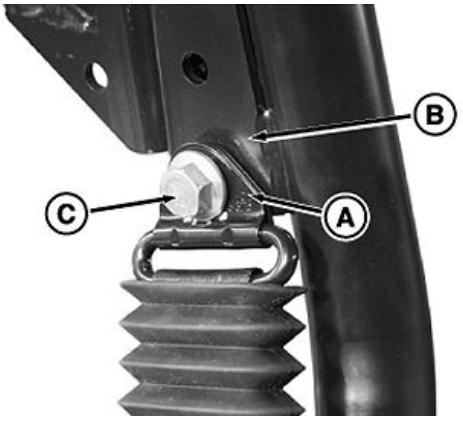
3. Position black painted bracket (A) of comfort strap assembly over the mounting hole in the frame (B) where the upper seat belt bracket was just removed, and secure with bolt (C), removed earlier. Install new locknut. Tighten hardware to 80 N·m (59 lb.-ft.).

A—Bracket, Black Painted
B—OPS/ROPS Frame
C—Shoulder Bolt, M10



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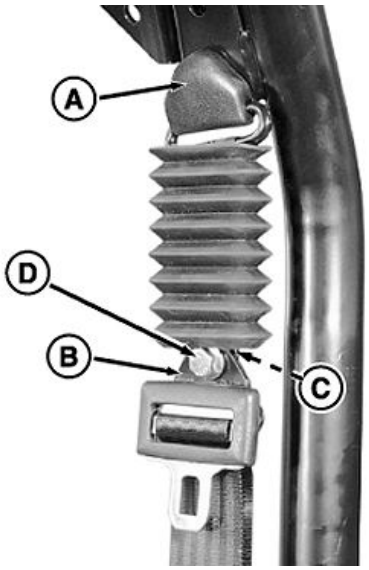
4. Install plastic cover (A), removed earlier, on black painted bracket of comfort strap.
5. Assemble original upper seat belt bracket (B) over plated bracket (C) at other end of comfort strap assembly. Install M10x20 bolt (D) through seat belt bracket and comfort strap bracket, and secure with M10 locknut. Tighten hardware to 80 N·m (59 lb.-ft.).
6. Place thread cap over exposed bolt threads.

A—Plastic Cover
B—Bracket, Upper Seat Belt
C—Plated Bracket
D—Bolt, M10x20



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